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DSI 9464-011
Job Sheet 183832



005833

Part No: DSI 9464-011

Job Qty: 1 ea

Part Name: Skidtube Tuning



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/27/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D3955 REV A, DSI 9464 REV B IPP RevA: New issue DD verified by:EC IPP Rev:B as per ECN10-553
DD 10.04.19 verified byEC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Stores/Pkg-1		OCT 10 2018
110	Packaging	1 pcs	10/19/18	10/19/18	0.00	0.00	Packaging1-5		OCT 10 2018
120	QC	1 pcs	10/19/18	10/19/18	0.00	0.00	QC4		OCT 10 2018
130	Packaging	1 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-2		OCT 10 2018
135	DC	1 pcs	10/19/18	10/19/18	0.00	0.00	DC		OCT 10 2018
140	QC21-FG	1 Ea	10/19/18	10/19/18	0.00	0.00	QC21		OCT 10 2018

Part Op 130 - Photocopy bluefile &type labels per PPP DSI 9464-011 CHG001
Descriptions: 135 - Photocopy bluefile &type labels per PPP DSI 9464-011 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	4 Ea (4 ea)	90-Start up Operation	5106952
AN3-5A	Bolt	4 Ea (4 ea)	90-Start up Operation	5095480
AN3-6A	Bolt	4 Ea (4 ea)	90-Start up Operation	5048402
AN3-7A	Bolt	4 Ea (4 ea)	90-Start up Operation	5089286
CR3212-4-04	Cherry Rivet	38 Ea (38 ea)	90-Start up Operation	5045669
D3955-041	Doubler Assembly	2 Ea (2 ea)	90-Start up Operation	5092910
D3955-21	Gasket	2 Ea (2 ea)	90-Start up Operation	5091822
D3955-23	Template	2 Ea (2 ea)	90-Start up Operation	5114718
D3955-3	Cover Plate	2 Ea (2 ea)	90-Start up Operation	5091801
D3955-5	Plate	2 Ea (2 ea)	90-Start up Operation	5146298
D3955-7	Plate	6 Ea (6 ea)	90-Start up Operation	5092874
MS21042L3	Nut	2 Ea (2 ea)	90-Start up Operation	5094592
NAS1149D0332J	Washer	6 Ea (6 ea)	90-Start up Operation	5100407

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	4	283	0
	AN3-5A	4	299	0
	AN3-6A	4	210	0
	AN3-7A	4	363	0
	CR3212-4-04	38	774	0

D3955-041	2	2	0
D3955-21	2	3	0
D3955-23	2	0	0
D3955-3	2	5	0
D3955-5	2	2	0
D3955-7	6	6	0
MS21042L3	2	3,065	0
NAS1149D0332J	6	2,550	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

Part List

Qty -011	Part Number	Description	Weight
X	DSI 9464-011	SKIDTUBE TUNING KIT	N/A
2	D3955-041	DOUBLER ASSEMBLY	0.25 lb/ 0.11 kg
2	D3955-3	COVER PLATE	0.64 lb/ 0.29 kg
2	D3955-5	0.063" THICK PLATE	0.64 lb/ 0.29 kg
6	D3955-7	0.125" THICK PLATE	1.28 lb/ 0.58 kg
2	D3955-21	GASKET	0.08 lb/ 0.04 kg
2	D3955-23	TEMPLATE	N/A
38	CR3212-4-04	RIVET	N/A
4	AN3-5A	BOLT	N/A
4	AN3-6A	BOLT	N/A
4	AN3-7A	BOLT	N/A
4	AN3-10A	BOLT	N/A
6	NAS1149D0332J	WASHER	N/A
2	MS21042L3	NUT (OR MS21042-3)	N/A

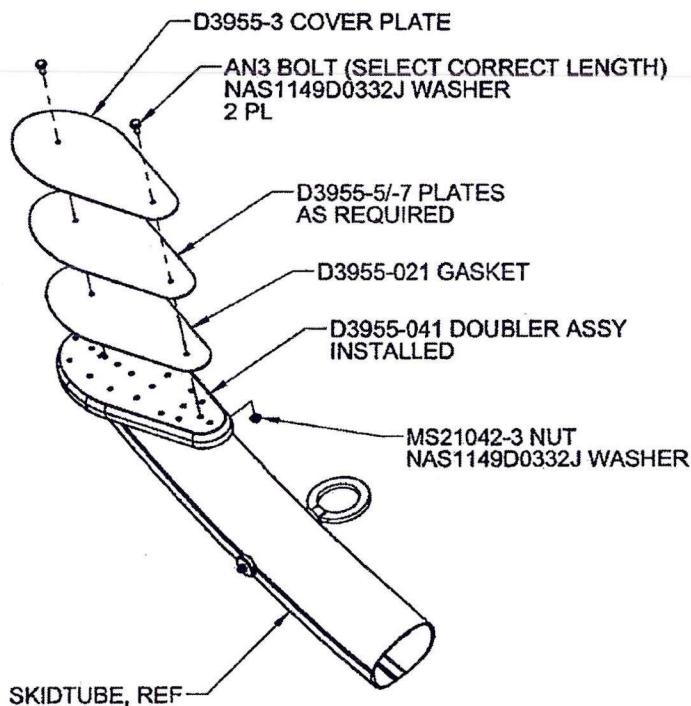


Figure 2

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY:

D. SHEPHERD (DE # 02)

DATE: 10.04.14
CERT. NO.: SH96-88
ISSUE NO.: 3

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	GP	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9464	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SKIDTUBE TUNING KIT	NTS
DATE	10.04.14	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
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Change Record

Part Number DSI 9464-011
Description SKIDTUBE TUNING KIT

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